## Air Operated Valves vs. Electric Valves



Syringe Pump Technical Bulletin

A *valve* is an element that allows the exchange of fluid or gas between two systems or two parts of a system. A valve can be used to control the direction of flow or the amount of flow.

The Dual Valve package for the SyriXus pump system allows for continuous deliver of fluid during experiments. The valve package is regulated by the controller and synchronized with the pump cylinder to offer pulseless delivery during cylinder transfer.

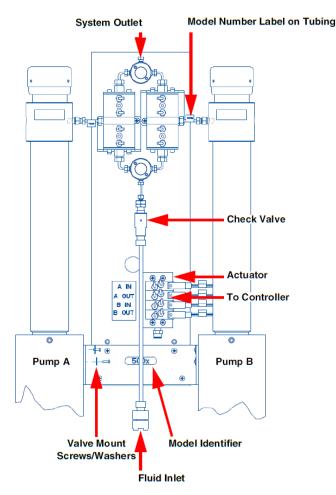
Teledyne ISCO offers two types of continuous dual valve systems: air operated valves and electric valves. The following table summarized the differences between electric and air operated valves.

When operating the SyriXus pumps in continuous flow mode with either the air or electric valve package, the pumps are limited to 65% of the syringe pump maximum flow rate for liquids and 45% of the maximum flow rate for liquefied gases. This is due to the compressibility of the pumped material and the need to obtain a pulseless conversion between cylinders.

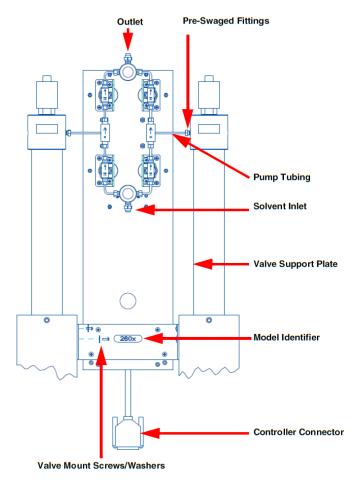
	Air Valves		Electric Valves	
Power Source	Powered by SyriXus control module		Powered by SyriXus control module	
Air Source	80-115 psi air source		None	
Pressure pulse at switchover		system back pressure ations occurs at pres	e of 100 psi (6.9 bar) to pump max pressures below 100 psi.	
Minimum required backpressure	50.76 psi (3.5 bar)		50.76 psi (3.5 bar)	
Maximum system backpressure	The single-pump maximum.  Valves rated to 10,000 psi [689.5 bar]		The single-pump maximum. Valves rated to 10,000 psi [689.5 bar]	
Maximum flow rate (mL/min) Liquids: 65% of the single-pump maximum rate	1000x	265.2	1000x	132.6
	500xv	132.6	500x	132.6
	500x	132.6	260x	69.55
	260x	69.55		
	65x	19.50		
Temperature	320° F fluid temp, 150° F valve temp		300° F fluid temp, 150° F valve temp	
Cost	\$\$		\$	
Valve Wetted Materials	Hastelloy, FFKM elastomer, PTFE		Hastelloy, silicon nitride, Inconel, Vespel	
Applications	Zero displacement applications Zero pulsation during cylinder change		Convenient for non-flammable lab applications	
	Sparklessrecommended for flammable applications		Positive valve closure for liquified gasses Supercritical CO <sub>2</sub> applications	
	Not recommended for liquified gasses- -seals may fail under depressurization			
	Class I Div II Hazardous Location Certified			
Suited for continuous use or industrial applications				

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Pump options	1000x 500x 500xv 260x 65x	1000HLf 500HLf 260HLf 100HLf	1000x 500x 260x	
Valve Controller Options	Basic Controller 4-20 mA Controller		Electric Valve Controller	



Air operated dual continuous valves configuration



Electric dual continuous valve configuration

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